



Q45 / The Mill

Bubble	Part #	Description
BELT and DECK		
10	140-010-00	BELT, RUNNING
11	640-009-00K	DECK
25	100-055-02	SCREW, ALLEN #8-32 X .75 LG, BLK OXIDE
38	106-008-01	SCREW, ALLEN, #8-32 X .5 BLK OXIDE
26	103-004-02	OBSOLETE WASHER, FLAT, #8, BLK OXIDE
CONSOLE		
23	740-085-00	ASSEMBLY, CLIP, SAFETY SWITCH
8	460-013-01	ASSEMBLY, HANDRAIL
5	240-009-00	ASSEMBLY, SENSOR CABLE
21	500-018-00	BEZEL, SAFETY SWITCH
18	400-083-00	BRACKET, SAFETY SWITCH
19	400-043-01	BRACKET, SPACER
10	240-008-01	CABLE, INTERFACE
16	240-015-00	CABLE, SAFETY SWITCH
22	400-047-00	OBSOLETE DISPLAY HOUSING, LOWER
	740-090-00	EPRM
2	580-008-00	GASKET, SENSOR HOSING
7	540-006-00	GRIP, FOAM
6	460-011-02	HOUSING, DISPLAY
1	500-012-01	HOUSING, SENSOR
4	620-024-00	KEY PAD, MEMBRANE
37	620-031-00	LABEL, SAFETY SWITCH TETHER
32	102-004-01	NUT NYLOCK, #6-32, ZC
29	102-014-01	NUT, JAM 1/4-20, ZC
33	300-009-00	O-RING, RUBBER
3	620-025-00	OVERLAY, CONSOLE
15	700-007-01	PCB, UPPER
27	100-047-02	SCREW CAP, #8-32 X .75 LG. BLK OXIDE
34	100-046-01	SCREW, #4-40 X .75 PAN HD PHIL
37	100-052-02	SCREW, ALLEN 1/4-20 X .375 BLK OXIDE
31	100-051-02	SCREW, ALLEN, 5/16-18 BLK OXIDE
36	100-057-00	SCREW, SEMS, #4-40 X .50 PHIL
17	220-023-00	SWITCH, SAFETY
20	500-008-00	TOGGLE, SAFETY SWITCH
38	103-005-01	WASHER SPLIT, LOCK 5/16
35	103-017-01	WASHER, #4, ZC
30	103-006-02	WASHER, FLAT, 5/16, BLK OXIDE
DRIVE MOTOR		
9	600-008-00	ASSEMBLY, DRIVE MOTOR
13	400-059-01	BRACKET, HALL EFFECT
18	123-002-00	BRACKET, MOUNTING, MOTOR CAP
17	210-003-00	CAPACITOR, MOTOR
8	140-006-00	DRIVE BELT
NS	300-017-00	FAN, MOTOR

16 600-001-00 INDUCTOR
 14 240-011-00 SENSOR, HALL EFFECT
 15 420-038-01 TRIGGER, HALL EFFECT

FRAME

6 740-097-01 ASSEMBLY, SIDERAIL, LEFT
 12 740-096-01 ASSEMBLY, SIDERAIL, RIGHT
 2 400-060-01 BRACKET, DECK RESTRAINT, LEFT
 26 400-058-00 BRACKET, DECK RESTRAINT, RECEIVER
 3 400-057-01 BRACKET, DECK RESTRAINT, RIGHT
 14 400-061-01 BRACKET, FINGER GUARD
 9 400-053-02 BRACKET, UNDERGUARD, LEFT
 13 400-054-02 BRACKET, UNDERGUARD, RIGHT
 16 240-012-01 CORD POWER
 25 500-013-01 FOOT
 4 620-034-00 LABEL, THE MILL
 5 620-013-02 LABEL, WARNING, ENDCAP
 44 102-002-01 NUT, HEX NYLOCK, 5/16-18 ZC
 42 102-013-01 NUT, HEX, NYLOCK, #4-40
 39 102-011-01 NUT, JAM, 1-14 ZC
 23 400-072-01 SAFETY, SHIELD, BUMPER
 28 100-054-02 SCREW ALLEN, 1/4-20 X .5 BLK OXIDE
 36 100-055-02 SCREW, ALLEN #8-32 X .75, BLK OXIDE
 47 100-048-01 OBSOLETE SCREW, FHD, #4-40 X .25 LG BO
 34 100-004-01 SCREW, HEX HEAD, 5/16-18 X 1.25 ZC
 40 100-046-01 SCREW, PHILLIPS, #4-40
 54 106-008-01 SCREW, PHILLIPS, #8 X .5 LG, SELF TAPPING
 1 580-004-01 SUSPENSION RAIL
 27 340-002-00 TAPE, FOAM
 35 103-005-01 WASHER SPLIT-LOCK, 5/16
 41 103-017-01 WASHER, #4, STEEL, ZC
 37 103-004-02 OBSOLETE WASHER, FLAT, #8, BO
 45 103-006-02 WASHER, FLAT, 5/16, ZC
 17 460-031-00 WELDMENT, XM BR, FRONT
 15 460-012-00 WELDMENT, XM BR, REAR

HOOD and COVERS

12 400-051-01 BRACKET HOOD /TRIM
 20 400-052-01 OBSOLETE BRACKET, BREAKER
 21 121-002-00 CIRCUIT BREAKER
 4 580-011-00 EXTRUSION, DECK, LEFT
 5 580-012-00 EXTRUSION, DECK, RIGHT
 6 520-011-00 HOOD
 2 400-069-01 HOOD, TRIM, LEFT
 3 400-068-01 HOOD, TRIM, RIGHT
 11 520-012-00 NOSE PIECE
 30 102-002-01 NUT, NYLOK, 5/16-18, ZC
 22 740-166-00 POWER INLET
 31 100-049-02 SCREW, ALLEN, 5/16-18 X 1.0 LG, BLK OXIDE
 34 103-002-01 WASHER, FLAT, #8, BLK OXIDE
 32 103-002-01 WASHER, SPLIT-LOCK, 5/16

LIFT MOTOR

19 400-076-01 BRACKET, LIMIT SWITCH
 20 123-003-00 BRACKET, MOUNTING, LIFT CAP

51	170-002-00	BUSHING, DILITE, SHOULDER 1/2 ID
19	210-004-01	CAPACITOR, LIFT MOTOR
10	600-010-00	LIFT MOTOR
18	220-022-00	LIMIT SWITCH
50	102-012-01	NUT, HEX, NYLOCK, 1/2 -13 ZC
53	100-044-00	SCREW ALLEN, 1/2-13 X 2.5 LG, BLK OXIDE
43	100-045-01	SCREW, ALLEN 1/2-13 X LG, BLK OXIDE
48	100-043-00	SCREW, ALLEN, 1/2-13 X 4 LG, BLK OXIDE
27	100-058-01	SCREW, ALLEN, 1/2-13 X 6.5 LG ZC
33	106-008-01	SCREW, PAN HD PH, #8 X .5 SELF TAPPING
49	103-021-02	OBSOLETE WASHER, BVL, SERRATED, 1/2, BO
46	103-016-00	WASHER, DELRIN, 1/2 ID
29	103-016-00	WASHER, DELRIN, 1/2 X OD X .125T
28	103-019-01	WASHER, FLAT 1/2", ZC
52	103-019-01	WASHER, FLAT, .5ID
38	103-021-02	OBSOLETE WASHER, SPRING BVL, 1/2 ID
24	460-018-01	OBSOLETE WELDMENT, LIFT PLATFORM
23	300-025-00	WHEEL
	200-002-00	INLINE RESISTOR PACK, CABLE

LOWER ELECTRONICS

	720-004-00	ASSEMBLY, WIRE HARNESS	
21	400-005-02	HEATSINK	
22	700-017-01	LWR PCB ASSEMBLY -	REPAIR ONLY
35	102-003-01	NUT, HEX, NYLOK, #8-32, ZC	
36	100-040-01	SCREW, PAN HD PH, #8-32 X .5 ZC	

SCR Bridge, PCB Mount - This component requires soldering for installation. This should be performed by someone with the proper tools and experience with soldering

NS CR-14333

ROLLERS

7	740-177-00	ASSEMBLY, DRIVE ROLLER
8	740-152-00	ASSEMBLY, REAR ROLLER
32	100-042-01	SCREW SCKTHD, 5/16-18
30	100-053-02	SCREW, ALLEN 3/8-16 X 3.5 BLK OXIDE
31	103-018-02	WASHER, FLAT, 3/8 BLK OXIDE
33	103-006-02	WASHER, FLAT, 5/16 BLK OXIDE

UPRIGHTS and HANDRAILS

25	540-006-01	GRIP, FOAM
26	460-027-01	OBSOLETE HAND RAIL, RIGHT
24	460-028-01	OBSOLETE HANDRAIL, LEFT
12	620-026-00	LABEL, UPRIGHT
14	300-032-00	OBSOLETE PLUG, PRYOUT
39	100-052-02	SCREW, 5/16-18NC X 1.25 LG ZC
24	100-037-02	SCREW, ALLEN, 5.16-18 X .75 LG. BLK OXIDE
13	420-047-01	TUBE, HANDRAIL PLUG
9	460-016-03	UPRIGHT, LEFT
11	460-017-03	UPRIGHT, RIGHT
40	300-036-00	VELCRO, 5/8